



V15 OWNERS MANUAL

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Warnings and Safety

Basic Firearm Safety



Treat every firearm as if it is loaded.



Keep your muzzle pointed in a safe direction.



Keep your finger off the trigger until you are ready to shoot.



Know your intended target and the backstop.

FIREARMS SAFETY IS YOUR
RESPONSIBILITY SAFETY
MUST BE THE FIRST AND
CONSTANT
CONSIDERATION OF EVERY
PERSON WHO HANDLES
FIREARMS AND
AMMUNITION.

*****WARNINGS*****

ALWAYS OBSERVE SAFE FIREARM HANDLING.

FIREARM MODIFICATIONS SHOULD BE PERFORMED BY A CERTIFIED ARMORER OR GUNSMITH.

Before removing or installing any part, ensure the firearm is UNLOADED with the SAFETY ENGAGED. Remove the source of ammunition. Check chamber and magazine well to ensure weapon is unloaded.

Check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

WARNING: ALWAYS WEAR HEARING PROTECTION AND SAFETY GLASSES TO PROTECT YOUR EYES FROM NOT ONLY SOLVENTS AND OILS, BUT ALSO PARTS THAT ARE UNDER SPRING TENSION, WHICH CAN BE PROPELLED WITH ENOUGH FORCE TO CAUSE SEVERE INJURY.

Disassembly and Cleaning

Stripping for cleaning

- 1. Read and understand all safety instructions.**
- 2. Press in the rear take-down pin from the left-hand side and pull the pin out on the right-hand side of the receiver until it comes to a positive stop.**
- 3. Pivot the lower receiver down and away from the upper receiver.**
- 4. If required for more convenience, completely separate the upper receiver from the lower receiver by pressing the pivot pin from the left-hand side of the lower receiver and pulling out the pin on the right-hand side of the receiver until it comes to a positive stop.**
- 5. Pull charging handle to the rear and remove the bolt carrier group from the upper receiver.**
- 6. Remove the charging handle by pulling it backward to the keyway and the down and out of the upper receiver**
- 7. Clean and Lubricate you BCG, barrel, and trigger group, and reassemble your V15.**

Loading and Unloading

Loading

1. Engage the bolt catch so the bolt carrier is held open. Check the chamber to be certain it is empty. **MOVE THE SAFETY TO THE ON “SAFE” POSITION.**

4. Load a magazine with the desired number of cartridges.

5. Insert the loaded magazine into the magazine well and push the upper pad on the bolt-catch towards the side of the lower receiver. A cartridge will be chambered by the motion of the bolt carrier.



WARNING: IF CARTRIDGES DO NOT FEED SMOOTHLY FROM THE MAGAZINE INTO THE CHAMBER THEN DO NOT USE THE PISTOL UNTIL THE PROBLEM IS CORRECTED.

6. The pistol is now cocked, and a cartridge is chambered. Visually check to be certain the safety is in the on or the “SAFE” position, and keep the pistol pointed in a safe direction.

7. When you are ready to fire the pistol, move the safety to the “FIRE” position.



WARNING: DO NOT TOUCH THE TRIGGER UNTIL YOU ARE ACTUALLY READY TO FIRE. KEEP THE SAFETY “ON” UNLESS ACTUALLY FIRING.

Unloading

- 1. Point the pistol in a safe direction.**
- 2. Rotate safety to the SAFE position if possible. (If hammer is not cocked, safety cannot be rotated to SAFE.)**
- 3. Remove magazine by pushing in magazine catch button while pulling magazine from receiver.**
- 4. Pull charging handle fully to the rear and lock bolt to the rear by pressing on the bottom portion of the bolt catch. If not done so already, place safety on SAFE.**
- 5. Inspect chamber, without looking down the barrel, and inside of receiver areas for cartridges or brass. Remove any rounds and other debris. Let the bolt go forward.**



Malfunctions

TO CLEAR A MALFUNCTION

If you experience a malfunction, determine the nature of the malfunction and how best to clear it. Any autoloading firearm may occasionally malfunction. If it does:

1. Be certain the muzzle is pointed in a safe direction and the safety is in the on.
2. When attempting to free a jammed cartridge, do not use any type of tool that is likely to act as a “firing pin” and discharge the cartridge.
3. After clearing a jam, inspect the gun mechanism to determine if dirt or debris might have caused of the problem. An accumulation of grease, dirt or gunshot residue in the Gun or magazine can contribute to cartridge feeding.
4. After clearing a jam, inspect all cartridges that have been removed from the gun, and safely dispose of any damaged cartridges.
5. If it appears that the gun and magazine are not at fault, and that the jam was caused by the type of cartridge being used, then try another type or brand of cartridge.
6. If the above procedures do not result in a smooth and reliable feeding firearm, do not use the gun until it feeds cartridges smoothly and reliably.
7. If a cartridge or shell is caught between the bolt carrier and receiver, put the safety on “SAFE,” retract the bolt carrier using the charging handle, and lock it in the open position using the bolt catch. Remove the magazine; then remove the jammed case.

8. If a fired case is in the chamber, use a cleaning rod to knock it out.

9. If an unfired cartridge is stuck in the chamber, Remove the barrel, and remove the unfired cartridge from the breech-end rather than trying to dislodge it with a cleaning rod inserted from the muzzle. Use a screwdriver tip. Insert the tip in the extractor groove of the cartridge, use the face of the ejection port as a fulcrum and carefully pry out the cartridge. Be careful not to strike the primer area of the live cartridge! Clean the chamber with solvent after clearing any jam involving the chamber.

TO MINIMIZE MALFUNCTIONS

Autoloading firearms of all makes and types occasionally malfunction when a cartridge fails to feed from the magazine to the chamber, or when a cartridge (or fired case) fails to properly extract and eject. To minimize the possibility of such occurrences, the gun user should:

- 1. Use ammunition of the correct caliber and type which is loaded to Industry Specifications. Avoid reloads, remanufactured cartridges, and cartridges that are dirty, corroded or deformed.**
- 2. Clean and lubricate the gun in accordance with the instructions in this manual**
- 3. Use only high-quality AR-style magazines and carefully load the magazine. Do not exceed the stated magazine capacity.**

LIMITED LIFETIME WARRANTY

Viking Armament, LLC (“Viking”) offers the following limited lifetime warranty to every original and direct purchaser (“Purchaser”) of any new firearm component, including any firearm or its related part (collectively “Firearm Component”), that is manufactured and sold as new by Viking.

The warranty exclusively and solely covers only a manufacturing defect originating in the Firearm Component manufactured and sold as new by Viking. The warranty does not cover anything else and does not extend to cover any firearm component or anything that is not manufactured and sold as new by Viking. The warranty exclusively and solely benefits only the original and direct Purchaser of the covered Firearm Component. The warranty does not extend to benefit anyone else.

To make a claim for coverage under the warranty, the Purchaser shall: (1) notify Viking in writing by email or regular mail of the warranty claim concerning the Firearm Component within 7 calendar days after the Purchaser first discovered the potential manufacturing defect; (2) email or regular mail to Viking a copy of the purchase receipt

for the Firearm Component; and (3) deliver the Firearm Component to Viking for inspection. Purchaser shall be responsible for paying all return shipping costs concerning the Firearm Component.

After such inspection, and at Viking's exclusive option and discretion, Viking shall resolve the warranty claim by either: (1) repairing and returning the Firearm Component to the Purchaser; or (2) retaining the Firearm Component and refunding the full purchase price (excluding all shipping costs) to the Purchaser based on the original method of payment.

DISCLAIMER

Every purchaser of a firearm component, including a firearm or its related parts, manufactured or sold by Viking Armament, LLC ("Viking") is advised and knowingly accepts that the use or possession of such firearm component is an inherently dangerous and hazardous activity which involves risks of harm and injury, including death. Every such purchaser knowingly and voluntarily assumes all such risks of harm when using or possessing any such firearm component, and knowingly and unconditionally waives, releases, discharges, and holds harmless, Viking from any liability concerning the same.



COLORADO, USA