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# **warnings and safety**


## **Basic firearm safety**

**Treat every firearm as if it is loaded.**

**Keep your muzzle pointed in a safe direction.**

**Keep your finger off the trigger until you are ready to shoot.**

**Know your intended target and the backstop.**

  
**Firearms safety is your**  
**responsibility. Safety must be**  
**the first and constant**  
**consideration of every person**  
**who handles firearms and**  
**ammunition.**

## **Components and features**

### **XLR push button folding adapter**

**To fold the stock, press the button on the side of the folding adapter.**



**To adjust the tension of the folding adapters detent system, loosen or tighten the bolt on top 1/4 turn at a time until desired tension is achieved.**

### **Arka rail**



**All our chassis builds have an Arka rail and MLOK slots running the length of the forend making it easy to attach accessories**

# **cleaning and maintenance**

## **To Remove Bolt Assembly**

- 1. Always point the firearm in a safe direction.**
- 2. Put the safety mechanism in the 'S' position.**
- 3. Do not touch the trigger while moving the safety mechanism.**
- 4. Raise the bolt handle.**
- 5. Pull the bolt handle all the way back.**
- 6. Push bolt stop release on the side of the action.**
- 7. Slide the bolt assembly from the firearm.**

## **Cleaning**

- 1. Use a good cleaning kit.**
- 2. Remove the bolt assembly.**
- 3. Select the correct caliber cleaning brush and attach the brush to the cleaning rod.**
- 4. Put the cleaning brush into the gun cleaning solvent. NOTE: Barrel should lay horizontally with the ejection port facing down during cleaning. Always clean the barrel from the chamber end to the muzzle.**
- 5. Push the cleaning brush through the barrel several times.**
- 6. Remove brush from rod, attach tip with patch, and push through the bore.**
- 7. Repeat several times, using a new cleaning patch each time, until the patch is not dirty.**
- 8. Push a clean patch saturated with Oil through the barrel.**
- 9. Push a clean dry patch through the barrel to remove excess lubricant.**
- 10. Apply a thin coat of Oil to the outside of the barrel with a soft, clean cloth.**
- 11. After cleaning the barrel, clean the receiver and the trigger assembly**

# **loading and unloading**

## **Loading**

- 1. To remove the magazine push forward on the magazine release in the front of the trigger guard and pull down on the magazine to remove it.**
- 2. Load the magazine and insert the magazine until it locks into place.**
- 3. Lift the bolt knob upwards, then pull the bolt all the way back**
- 4. Slowly slide the bolt assembly forward so that the bolt slides over the top of the cartridges in the magazine.**
- 5. Push the bolt handle down to lock the cartridge into the chamber.**

**THE CHAMBER IS NOW LOADED\**

## **Unloading**

- 1. Always point the firearm in a safe direction.**
- 2. Put the safety mechanism in the 'S' position.**
- 3. Raise the bolt handle.**
- 4. Put one hand over the top of the ejection port.**
- 5. Slowly pull the bolt handle rearward with your other hand to remove the cartridge from the chamber.**
- 6. push forward on the magazine release to release magazine box.**

# **LIMITED LIFETIME WARRANTY**

**Viking Armament, LLC (“Viking”) offers the following limited lifetime warranty to every original and direct purchaser (“Purchaser”) of any new firearm component, including any firearm or its related part (collectively “Firearm Component”), that is manufactured and sold as new by Viking. The warranty exclusively and solely covers only a manufacturing defect originating in the Firearm Component manufactured and sold as new by Viking. The warranty does not cover anything else and does not extend to cover any firearm component or anything that is not manufactured and sold as new by Viking. The warranty exclusively and solely benefits only the original and direct Purchaser of the covered Firearm Component. The warranty does not extend to benefit anyone else. To make a claim for coverage under the warranty, the Purchaser shall: (1) notify Viking in writing by email or regular mail of the warranty claim concerning the Firearm Component within 7 calendar days after the Purchaser first discovered the potential manufacturing defect; (2) email or regular mail to Viking a copy of the purchase receipt for the Firearm Component, and (3) deliver the Firearm Component to Viking for inspection. Purchaser shall be responsible for paying all return shipping costs concerning the Firearm Component. After such inspection, and at Viking’s exclusive option and discretion, Viking shall resolve the warranty claim by either: (1) repairing and returning the Firearm Component to the Purchaser; or (2) retaining the Firearm Component and refunding the full purchase price (excluding all shipping costs) to the Purchaser based on the original method of payment.**

## **DISCLAIMER**

**Every purchaser of a firearm component, including a firearm or its related parts, manufactured or sold by Viking Armament, LLC (“Viking”) is advised and knowingly accepts that the use or possession of such firearm component is an inherently dangerous and hazardous activity which involves risks of harm and injury, including death. Every such purchaser knowingly and voluntarily assumes all such risks of harm when using or possessing any such firearm component, and knowingly and unconditionally waives, releases, discharges, and holds harmless, Viking from any liability concerning the same.**